



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBE332A94-3400-03-18

Job Sheet 191125



Part No: RBE332A94-3400-03-18

Job Qty: 5 pcs *6 pcs* DAG
21
3.85

Part Name: Standoff



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/21/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	5 pcs	3/22/19		0.00	2.50	Conventional Lathe - 1		<i>[Signature]</i>
							Conventional Lathe - 2		
110	QC 2	5 pcs	3/22/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S161308



Part: RBE332A94-3400-03-18

Job No: 191125

Serial No/Batch: S161308

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 03/11/19

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120	QC 8	5 pcs	3/22/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	MA 19-03-19
					QC 8 - 9	
					QC 8 - 68	
130	Packaging 3-1 - Stock - B4B	5 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	5 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 130 - .						DAS 21 9-88 MAR 2 2 2019
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
8571K15	Clear Polycarbonate Rod, 3/4" Diameter	.2000 (.04 ea)	100-Conventional Lathe - 1	S156841		
			8 Ft stock	MAT009B		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Conventional Lathe - 1	8571K15	0	0	0		
Part Specifications						
Specifications could not be found.						

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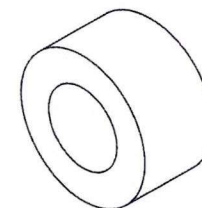
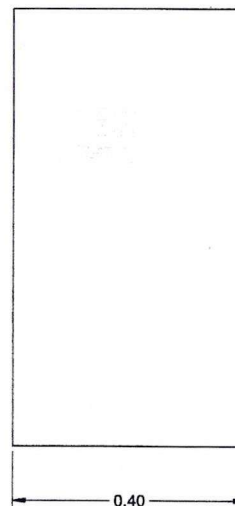
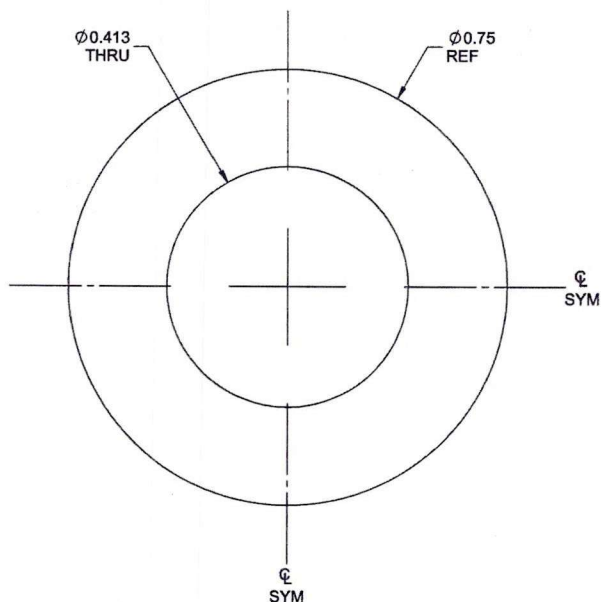
8 7 6 5 4 3 2 1

D

C

B

A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191125 MLC
1902-21

RBE332A94-3400-03-18 STANDOFF

NOTES:

- 1) MATERIAL: McMaster#8571K15 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD		
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA		
CHECKED	MBB	TOOL PART #		REV. A
MFG. APPR.	DP	RBE332A94-3400-03		SHEET 19 OF 26
APPROVED	<i>VP</i>	TITLE		SCALE
		T/R DRIVE ALIGNMENT INSPECTION		NTS
DATE 2/14/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD		
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8 7 6 5 4 3 2 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					